

Figure 1

Schematic diagram of a dividing wall column

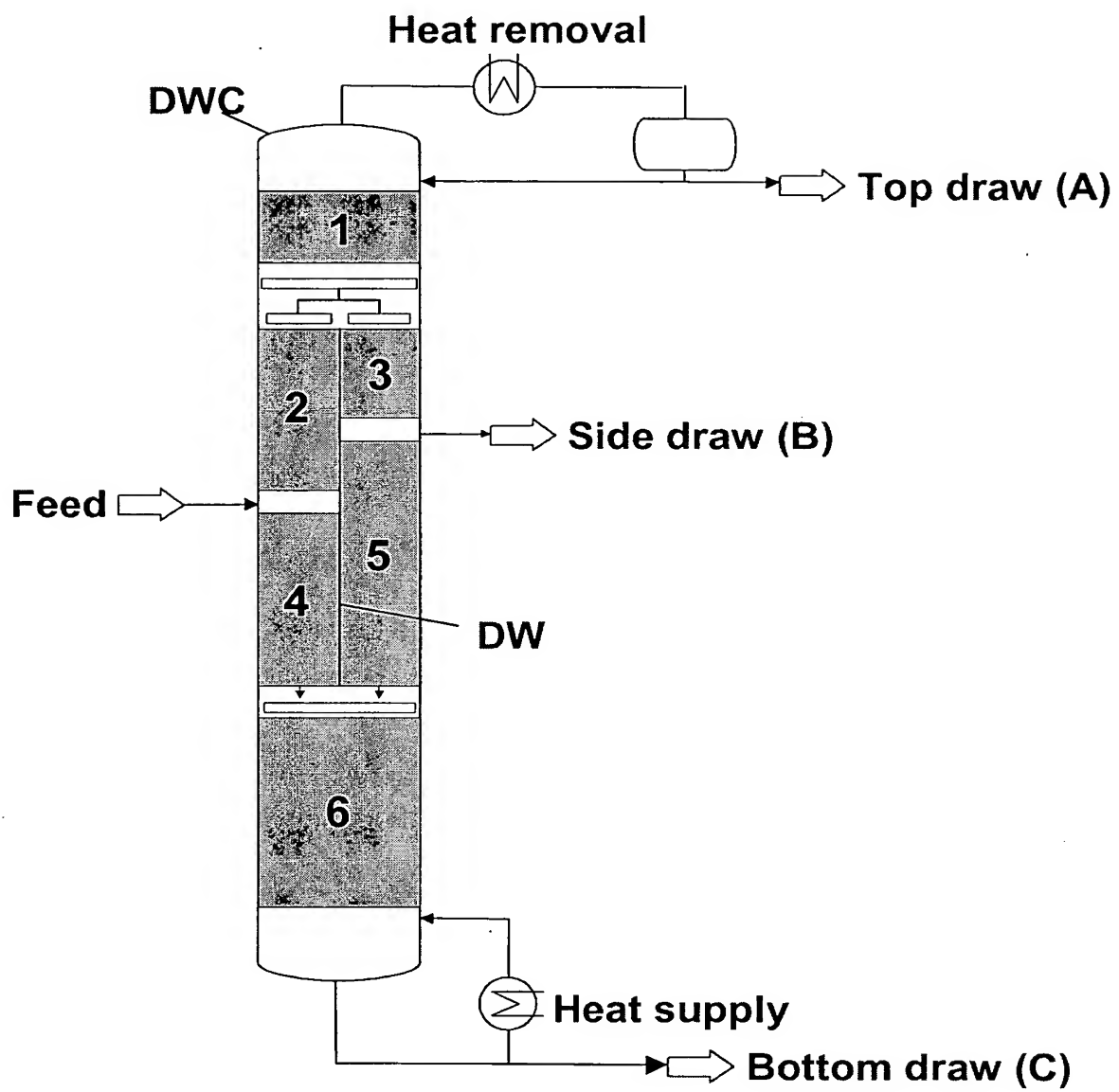


Figure 2

Schematic diagram of the workup of an ethylenamine mixture using dividing wall columns

